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P01/7700 25.00 - 9711447.4**Request for grant of a patent**

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1. Your reference

10155P2GB/EAI

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2. Patent application number

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3. Full name, address and postcode of the or of each applicant (*underline all surnames*)Reckitt & Colman France
15 Rue Ampère
BP 83 - 91301 MASSY CEDEX
France

10155P2GB/EAI

France

Patents ADP number (*if you know it*)

If the applicant is a corporate body, give the country/state of its incorporation

4. Title of the invention

Improvements in or relating to Depilatory Materials

5. Name of your agent (*if you have one*)

E. A. Ilott

"Address for service" in the United Kingdom to which all correspondence should be sent (*including the postcode*)Reckitt & Colman plc
Group Patents Department
Dansom Lane
HULL HU8 7DS

10155P2GB/EAI

Patents ADP number (*if you know it*)6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications and (*if you know it*) the or each application number

Country	Priority application number (<i>if you know it</i>)	Date of filing (day / month / year)
European (filed in France)	97400811.2	9 April 1997

7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

Number of earlier application

Date of filing
(day / month / year)8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (*Answer 'Yes' if:*

Yes

- a) any applicant named in part 3 is not an inventor, or
 - b) there is an inventor who is not named as an applicant, or
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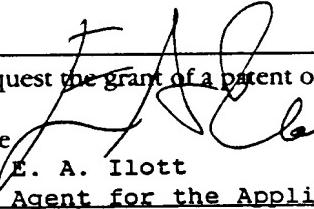
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11.

I/We request the grant of a patent on the basis of this application.

Signature



E. A. Ilott
Agent for the Applicant

Date 2 June 1997

12. Name and daytime telephone number of person to contact in the United Kingdom

Liz Ilott

01482 582909

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DUPLICATE

-1-

IMPROVEMENTS IN OR RELATING TO DEPILATORY MATERIALS

This invention relates to depilatory materials.

5 Materials for removing superfluous body hair are well known. These are of various types. One type of material requires to be initially heated before being applied to the skin in a generally molten state. It is then allowed to solidify before being removed from the
10 skin together with unwanted hair. Another type of material is in the form of a cream containing a substance which degrades hair keratin.

15 Depilatory materials in the form of gels are less common and attempts to market such gels have had only limited success. The gels tended to have a higher skin irritancy than cream depilatories and became very sticky when being rinsed off because of the nature of the polymer present in the formulation. Moreover, the
20 materials needed to have a high pH value and problems were encountered in formulating a gel which would be stable in such highly alkaline conditions.

It is an object of the present invention to provide a depilatory material in the form of a gel which does not suffer from these disadvantages.

25 It is a further object of the present invention to provide a depilatory material in the form of a gel which may be sprayed onto the skin without propellant.

30 It is another object of the present invention to provide a depilatory gel having a reduced tendency to irritate the skin.

35 It has been found that these objects can be achieved by forming the gel from two water soluble polymeric components in association and in a pH environment maintained by a preferred buffer system. One of the polymeric components provides the gel with appropriate viscosity and the other polymeric component

contributes to the stability of the gel.

Accordingly, one aspect of the present invention provides a depilatory material in the form of an aqueous alkaline gel comprising:-

5 (i) a polymeric binder comprising a water soluble first component which is a charged cross-linked water soluble polymer and a water soluble second component which is a linear non-ionic polymer and/or a positively charged polymer and/or a negatively charged

10 polymer,

(ii) a substance capable of degrading hair keratin, and

15 (iii) a buffer system capable of maintaining the pH of the material at a value of from 10.5 from 13.0.

20 The cross-linked polymer of the first component is such that it swells at high pH and may be, for example, a cross-linked acrylic polymer such as a carbomer, for example, Ultrez 10 and/or Carbopol ETD 2020 from Goodrich and Structure 2000 and 3001 from National Starch. Another suitable polymer is a cross-linked polyacrylamide such as Seppigel 305. Preferably, the polymer is a copolymer of methyl vinyl ether and maleic anhydride cross-linked with dodecadiene available from 25 ISP under the trade designation Antaron Stabilise 06. Preferably, the depilatory material includes from 0.1 to 3.0% by weight of the first component.

30 The second component may be present in the material in an amount of from 0.2 to 3.0% by weight and it may comprise a water soluble nonionic polymer such as polyethylene oxide or polyethylene glycol (PEG), an hydrophobically modified polyol such as Acrysol 44 from Rohm and Haas, or a poly vinyl pyrrolidone such as PVP K from ISP or Luviskol from BASF. Alternatively, or 35 additionally, the second component may comprise a natural water soluble polymer such as cellulose,

hydroxy propyl cellulose, cetyl hydroxyethyl or propyl cellulose (for example Natrosol Plus from Aqualon), starch, polyglucoside, a polysaccharide such as an alginic acid, guar gum, carrageenan (lambda, kappa, iota),
5 a sclerotium gum, a polypeptide with or without any alkyl chain (C₁ to C₁₈) modification and cationic end groups such as quaternary ammonium groups with counter ions such as chlorides and bromides, or a copolymer of sodium acrylate and dimethyl diallyl ammonium chloride
10 (such as that known as Merquat), or a copolymer of hydroxy ethyl cellulose and dimethyl diallyl ammonium chloride (such as that known as Celquat).

Preferably, the second component comprises polyethylenimine (such as that known under the trade name Lupasol from BASF) and/or polyvinyl pyrrolidone (such as that known under the trade designation PVP K-30 from ISP).

These exemplified polymers, when combined in accordance with the present invention, form a binder having unique viscosity and elasticity, sustained high ionic strength and high pH.

The substance capable of degrading keratin may be, for example, a sulphur compound such as potassium thioglycolate or thioglycerol. Also, the material may include components which will accelerate the keratin reduction reaction such as urea, thiourea or dithioerythritol, dimethyl isosorbide (DMI), ethoxydiglycol (transcutol) and methyl propyldiol (MP diol). DMI is preferred.

It is important that the pH of the material is from about 10.5 to 13, and preferably about 12.0 to 12.5, in order to achieve good depilation within about 5 minutes. In order to achieve this, a suitable buffer should be present such as sodium silicate, L-arginine, sodium nicotinate, potassium phosphate or polyethylenimine preferably in combination with urea

and thioglycolate.

Generally, the buffer system will be present in an amount of from about 2.0 to 6.0% by weight.

5 Advantageously the buffer system comprises from 2.0 to 3.0% by wt (based on the total material) of L-arginine and from 0 to 1.0% by wt (based on the total material) of polyethylenimine.

10 The pH buffer system is important to ensure efficacy of the depilation within 5 minutes whilst also minimizing skin irritation. In order to achieve minimum skin irritation a buffer system comprising L-arginine and/or polyethylenimine, urea and potassium and/or dipotassium thioglycolate is preferred.

15 The gels are transparent depending on the amount of active ingredients present and on the procedure of mixing. They have a thick rich feel and excellent rinsability with water. Moreover it is not necessary to include a surfactant and hence they are less likely to cause skin damage.

20 Due to the special rheology of the polymeric binder, it is possible to include beads, dyes and/or oily particles which will remain dispersed in the gel. The oily particles may, for example, include azulene or jojoba polyethylene glycol ester to reduce irritation, 25 preferably in combination with L-arginine, urea and potassium thioglycolate or thioglycerol. The beads may be encapsulated algae extract and sweet almond oil.

30 Although it is possible to provide a gel in accordance with the present invention which has viscoelastic properties suitable for spraying, the depilatory material may alternatively be applied by means of a roll-on device or as a shower gel packaging.

35 According to another aspect of the present invention there is provided a process for producing a depilatory material as defined above which comprises:-

- (i) forming a first premix by mixing water and

the first component a second premix by mixing water, the second component and the buffer, and a third premix by mixing said substance and a keratin degradation accelerator,

5 (ii) adding the third premix to the second premix with stirring,

(iii) adding the first premix to the resultant mixture with stirring, and

(iv) adding alkali to obtain a pH of 10.5 to 13.0.

10 For a better understanding of the invention and to show how the same may be carried into effect, reference will now be made, by way of example, to the accompanying drawings, in which:-

15 Figure 1 is a graph of shear stress (Pa) against shear rate (s^{-1}) for a series of polymeric binders for the materials of the invention,

Figure 2 is a graph of the yield points (Pa) of the binders of Figure 1 against the cross-linked polymer contents (% w/w) of the binders, and

20 Figure 3 is a graph of the viscosities (Pas) of the binders of Figure 1 against the shear rate (s^{-1}) of the binders.

The following Examples illustrate the invention:

25 EXAMPLES 1 TO 6

A series of depilatory gels was prepared having the compositions shown in the following Table 1:-

TABLE 1

	1	2	3	4	5	6
5	Phase 1					
Polymer A	3.0%	2.5%	2.25%	2.0%	1.5%	1.0%
deionised water	47.0%	39.0%	36.25%	31.4%	23.5%	15.7%
10	Phase 2					
Polymer B	2.0%	2.0%	2.0%	2.0%	2.0%	2.0%
pH buffer	3.0%	3.0%	3.0%	3.0%	3.0%	3.0%
deionised water	10.7%	19.2%	24.8%	26.4%	38.3%	45.8%
15	Phase 3					
potassium thioglycolate (30%)	14.7%	14.7%	14.7%	14.7%	14.7%	14.7%
urea	8.0%	8.0%	8.0%	8.0%	8.0%	8.0%
20	Final mix					
Phase 1	50.0%	41.5%	37.5%	33.4%	25.0%	16.7%
Phase 2	15.7%	24.2%	29.8%	33.4%	43.3%	50.8%
Phase 3	22.7%	22.7%	22.7%	22.7%	22.7%	22.7%
25	Potassium hydroxide 50%	11.6%	11.6%	10.0%	10.5%	9.0%
Total	100.0%	100.0%	100.0%	100.0%	100.0%	100.0%
30	Total deionised water	57.5%	58.0%	59.9%	59.6%	61.6%
						61.3%

In the table all amounts are expressed as % weight/weight; Polymer A was a methyl vinyl ether/maleic anhydride copolymer cross-linked with dodecadiene known under the trade designation Antaron STO6 from ISP; and polymer B was polyvinyl pyrrolidone known under the trade designation PVP K-30 from ISP. The pH buffer system was a combination of 2% by wt of L-arginine and 1% by weight of polyethylenimine (based on the total material weight).

In each case, an Olsa mixer with planar stirring and a high shear stirrer equipped with a vacuum and heating/cooling system was used. The procedure was as follows:-

Phase 1: Premix polymer A and water.

The water was placed in the mixer and polymer A was added slowly with stirring. When the polymer had been dispersed, heating was commenced whilst maintaining a vacuum of about 0.5 to 0.8 bar to avoid air bubbles. The vacuum pump was operated intermittently in order to reduce water loss. When the temperature had reached about 80°C an almost clear gel had been formed. This was allowed to cool and swell overnight.

Phase 2: Premix polymer B, water, pH buffer

The water and polymer B were introduced into the mixer and homogenised for 2 minutes. The pH buffer system was then added and the mixture homogenised for a further 2 minutes.

Phase 3: Urea and potassium thioglycolate

The urea was added to the potassium thioglycolate in a beaker and stirred for 1 hour to complete dissolution.

The final mixing was effected as follows:-

Phase 2 was placed in the vessel and phase 3 was added with stirring for 15 minutes. A white

precipitate appeared. Phase 1 was added while mixing slowly under vacuum (0.5 bar) with planar stirring and the high shear stirrer operated at low speed. The mixture was homogenised for 30 minutes until a lumpy 5 gel had been formed. The potassium hydroxide was then added. The gel became clear and transparent. The pH was adjusted, as necessary, to from 11.0 to 12.5.

Each of the resultant gels was subjected to rheological measurement. The parameters considered 10 were shear stress, shear rate, viscosity and yield point. The results are shown in the Figures.

As can be seen from Figure 1, the variation of shear stress with shear rate is non-linear between 0 and 500 s⁻¹ and thus the gel has a non-Newtonian 15 behaviour with a yield point. The yield point is the stress required to make the gel flow. Figure 2 shows that the variation of the yield point (τ_0), i.e. the shear stress for zero shear rate, varies exponentially. For a small variation in the amount of polymer A, the 20 variation in the yield point, i.e. the variation in spreadability or consistency, may be significant.

The following Table 2 gives characteristic shear rates of products to be sprayed with a conventional pump spray and products to be applied from a shower gel packaging.

TABLE 2

Type of packaging	rate of product in cm ³ /s	radius of the external output (cm)	Shear rate S ⁻¹
Pump spray	0.17	0.0175 (radius of the actuator)	500-40000
shower gel packaging	8.8	ca 0.15	500-30000

for the above mentioned samples is shown in Figure 3 from which it can be seen that, at the shear rates given in Table 2, the viscosity is very low.

It has been found that in order for the gel to be sprayable with a pump spray, its yield point should be not more than from 100 to 200 Pa. If, however, the gel is to be used in a shower gel pack, the yield point may be as high as 300Pa. Also, in order for the product to remain still for 5 minutes on the skin when held vertical, the yield point needs to be about 60 Pa or more. Thus gels wherein polymer A constitutes from 2 to 2.5% w/w are preferred for spraying whereas rather lower percentages of polymer A may be present where the gel is to be used in the form of a shower gel packaging.

In a further series of experiments, the blue powder Azulene was dissolved in thick paraffin oil to produce a 1% w/w solution. 2% w/w of this solution was then slowly added to each of the above gels and stirred for 5 minutes. The Azulene remained stably suspended within the gel in the form of blue oily droplets. Depending upon the concentration of Azulene in the premix and the concentration of premix in the gel, the size and colour of the droplets and the overall transparency of the gel could be adjusted.

In a further series of experiments, 0.5% w/w of Elespher was slowly added to each gel and stirred for 5 minutes. Elespher consists of encapsulated beads of algae extract and sweet almond oil and is green in colour. The beads were stably suspended in the gel.

Example 7

Gels were made in accordance with the following Table 3:

TABLE 3

	% W/W
	phase 1
5	polymer A 1-3
	water 40.00
	KOH 50% 4.00
	total phase 1 47.00
	phase 2
10	polymer B 0.6-3
	buffer system 3.00
	water 8.20
	total phase 2 11.80
	phase 3
15	water 6.50
	urea 8.00
	potassium thioglycolate (30%) 14.70
20	total phase 3 29.20
	water 1.85
	KOH 50% 6.15

The amount of water was varied depending upon the amounts of polymers A and B present. Polymers A and B were as used in Examples 1 to 6 and the mixing technique employed was as described in those Examples. In each case, sprayable stable depilatory gels were obtained.

CLAIMS:

1. A depilatory material in the form of an aqueous alkaline gel comprising:

5 (i) a polymeric binder comprising a water soluble first component which is a charged cross-linked polymer and a water soluble second component which is a linear non-ionic polymer and/or a positively charged polymer and/or a negatively charged polymer,

10 (ii) a substance capable of degrading hair keratin, and

(iii) a system capable of maintaining the pH of the material at a value of from 10.5 to 13.0.

15 2. A depilatory material as claimed in claim 1, wherein the cross-linked polymer of the first component is a cross-linked acrylic polymer.

3. A depilatory material as claimed in claim 1, wherein the cross-linked copolymer of the first component is a copolymer of methyl vinyl ether and maleic anhydride cross-linked with dodecadiene.

20 4. A depilatory material as claimed in claim 1, 2, or 3 wherein the content of the first component is from 0.1 to 3.0 % w/w.

25 5. A depilatory material as claimed in any preceding claim, wherein the second component comprises a linear non-ionic polymer.

6. A depilatory material as claimed in claim 5, wherein the linear non-ionic polymer is polyvinyl pyrrolidone.

30 7. A depilatory material as claimed in claim 5, wherein the linear non-ionic polymer is polyethylene oxide or polyethylene glycol.

35 8. A depilatory material as claimed in claim 5, wherein the second component comprises cellulose, hydroxy propyl cellulose, cetyl hydroxy ethyl cellulose, cetyl propyl cellulose, starch, a polyglucoside, or a polysaccharide.

9. A depilatory material as claimed in any preceding claim, wherein the second component comprises sclerotium gum or a polypeptide.

5 10. A depilatory material as claimed in any preceding claim, wherein the second component comprises a polymer containing quaternary ammonium groups.

10 11. A depilatory material as claimed in claim 10, wherein the polymer of the second component is a copolymer of sodium acrylate or of hydroxy ethyl cellulose with dimethyl diallyl ammonium chloride.

12. A depilatory material as claimed in any preceding claim wherein the second component comprises polyethyleneimine.

15 13. A depilatory material as claimed in any preceding claim, wherein the content of the second component is from 0.2 to 3.0% by wt.

20 14. A depilatory material as claimed in any preceding claim, wherein the substance capable of degrading keratin is potassium thioglycolate or thioglycerol.

15. A depilatory material as claimed in any preceding claim and including an accelerator for the degradation of keratin.

25 16. A depilatory material as claimed in claim 15, wherein the accelerator is urea, thiourea, dithioerythritol, ethoxydiglycol or methylpropyldiol.

17. A depilatory material as claimed in claim 15, wherein the accelerator is dimethyl isosorbide.

30 18. A depilatory material as claimed in any preceding claim including a buffer system comprising a silicate, arginine, a nicotinate or a phosphate.

19. A depilatory material as claimed in any one of claims 1 to 17, wherein the buffer system comprises polyethyleneimine.

35 20. A depilatory material as claimed in claim 19, wherein the buffer system additionally comprises L-

arginine.

21. A depilatory system as claimed in claim 19 or 20, wherein the buffer system additionally includes urea.

5 22. A depilatory system as claimed in claim 19, 20 or 21 wherein the buffer system additionally includes a thioglycolate.

10 23. A depilatory material as claimed in any preceding claim and having a yield point of not more than 200 Pa.

24. A depilatory material as claimed in any one of claims 1 to 22 and having a yield point of not more than 300 Pa.

15 25. A depilatory material as claimed in any preceding claim and having a yield point of at least 60 Pa.

26. A depilatory material as claimed in claim 1 substantially as hereinbefore described in any one of the foregoing Examples.

20 27. A process for producing a depilatory material as claimed in claim 1 which comprises:-

25 (i) forming a first premix by mixing water and the first component, a second premix by mixing water, the second component and the buffer system, and a third premix by mixing said substance and a keratin degradation accelerator,

(ii) adding the third premix to the second premix with stirring,

30 (iii) adding the first premix to the resultant mixture with stirring, and

(iv) adding alkali to obtain a pH of 10.5 to 13.0.

28. A process according to claim 27 substantially as hereinbefore described in the foregoing Examples.

35 29. A depilatory material whenever produced by the process of claim 27 or 28.

ABSTRACT

IMPROVEMENTS IN OR RELATING TO DEPILATORY MATERIALS

A depilatory material comprises a substance
5 capable of degrading hair keratin in an aqueous gel
formed from a water soluble polymeric binder and
buffered to a pH of from 10.5 to 13.0. The polymeric
binder is formed from a first component which is a
charged cross-linked polymer and a second component
10 which comprises a non-ionic and/or charged polymer.
The gel is stable and can be applied by means of a pump
spray.

1/3

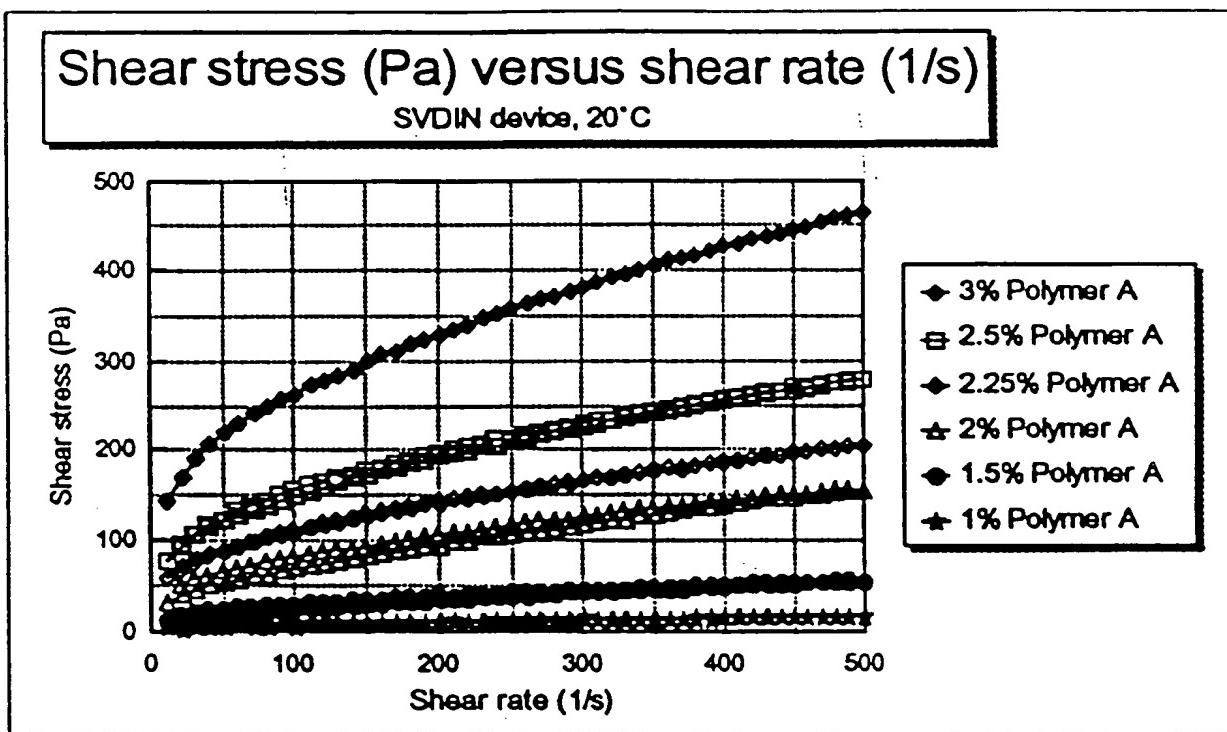


FIG. 1

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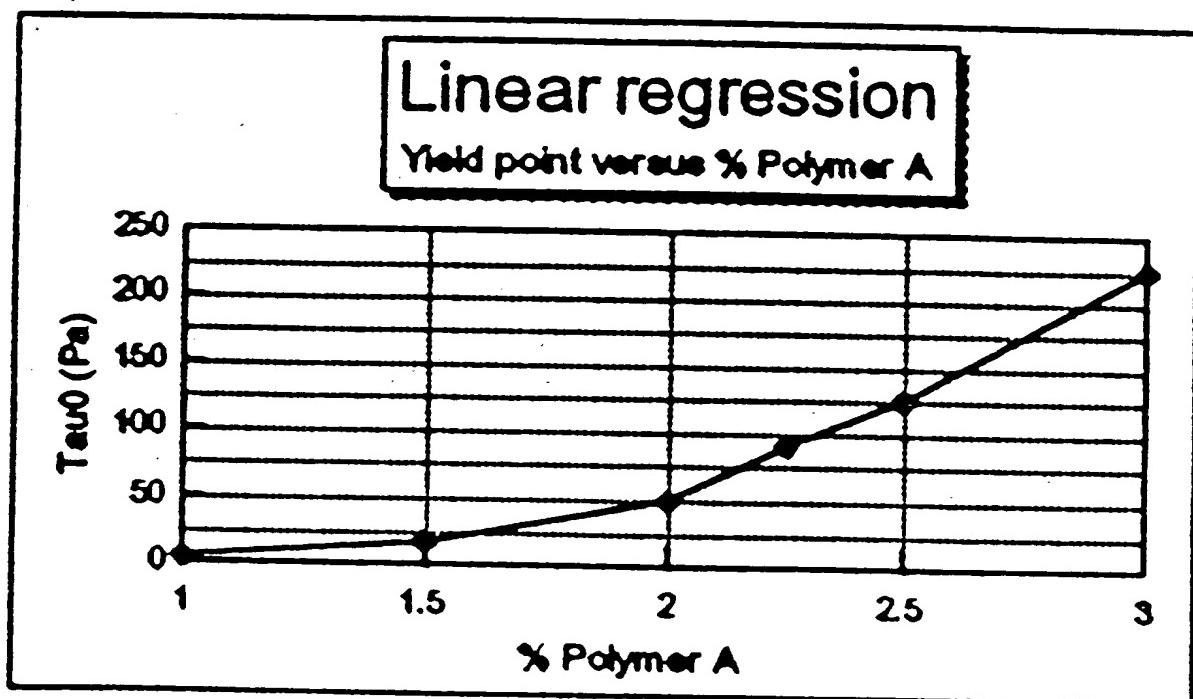


FIG. 2.

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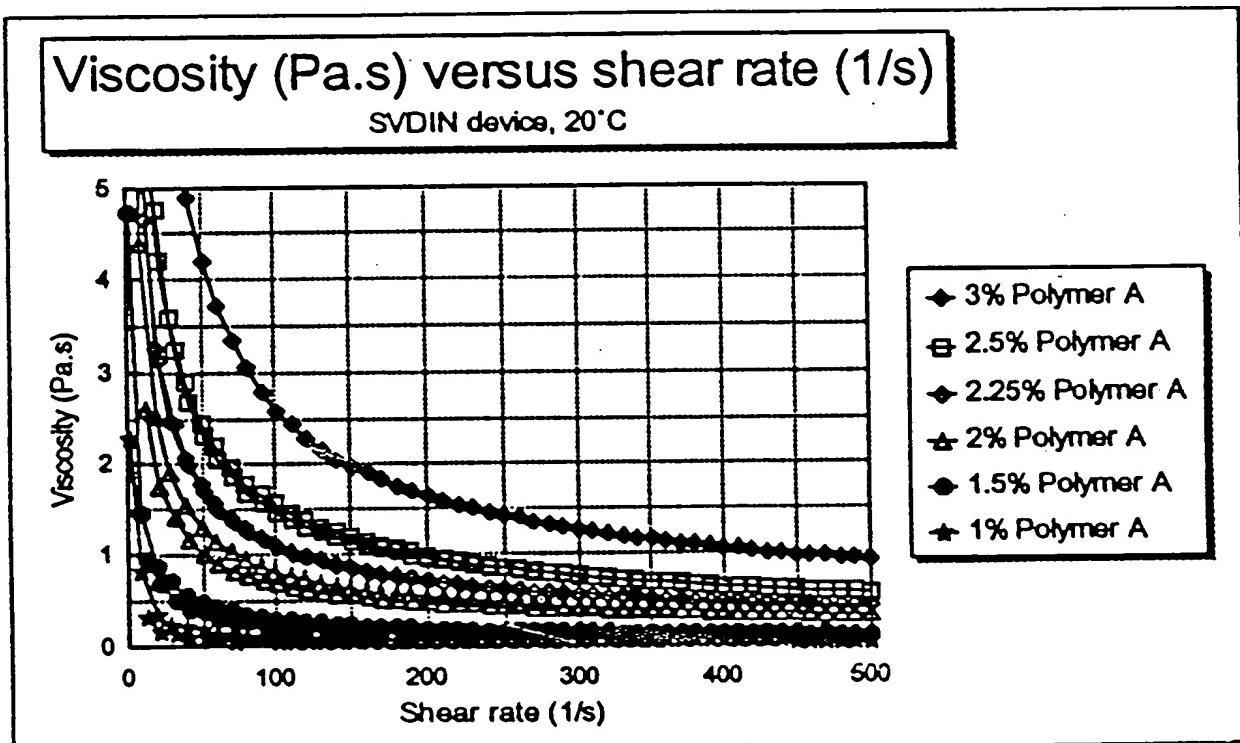


FIG. 3

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